

SCOPE OF ACCREDITATION

Chemical Processing

BLISS AEROSPACE COMPONENTS PRIVATE LIMITED

F - 58 INDUSTRIAL ESTATE BANGALORE, KA 560010 India

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev I - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 21 January 2018)

AC7108/01- Painting Dry Film Coatings and Sol Gel as a Preparation for Paint - AC7108/1 must also be selected AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected AC7108/08 - Anodizing (Not for Metal Bond) - AC7108/8 must also be selected AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected AC7108/11 - Conversion Coating - AC7108/11 must also be selected AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected General Cleaning and Pre-Cleaning Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline" also) Solvent Cleaning Ovens Used for Thermal Treatments at a Set Point above 250°F Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying. Stripping of Coatings as an Internal Rework Process **Inorganic Coatings** Other Stripping

AC7108/1 Rev D - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/after 12 July 2020)

Dry Film Lubricant Coatings

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

t-frm-0004

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

- B02 Hydrogen Embrittlement Testing In Support of AC7108
- B05 Salt Spray Testing In Support of AC7108
- B06 Water Immersion / Humidity Testing In Support of AC7108
- B09 Taber Wear Testing In Support of AC7108
- B11 Adhesion Testing (Scratch and Chisel Test) In Support of AC7108
- B13 Coating Weight Testing In Support of AC7108
- B14 Conductivity Testing In Support of AC7108
- B16 Coating Thickness Measurement In Support of AC7108
- B23 Other Testing In Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits

on/after 5 June 2016)

Anodize Aluminum, Chromic Acid Anodize Aluminum, Hard Anodize Anodize Aluminum, Sulfuric Acid Dye Seal

AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)

Electroplating Cadmium Plating

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum Aluminum, Non–Hexavalent Chrome Alternatives

AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)

Passivation